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| MASTER/SLAVE COMMUNICAT | ming |
| :---: | :---: |
| Timer Description | Timer Value (msec) |
| Inter-character time-out | < 1,5 character times |
| Response delay (from master equest) |  |
| Delay Time (between two master trasmissions) |  |

REFER ALSO TO:
umv.modbus.org

- MODBUS over serial line specification and implementation guide v1.02
-MOOBUS APPLCATION PROTOCOL SPECIFCATION V1.1b





