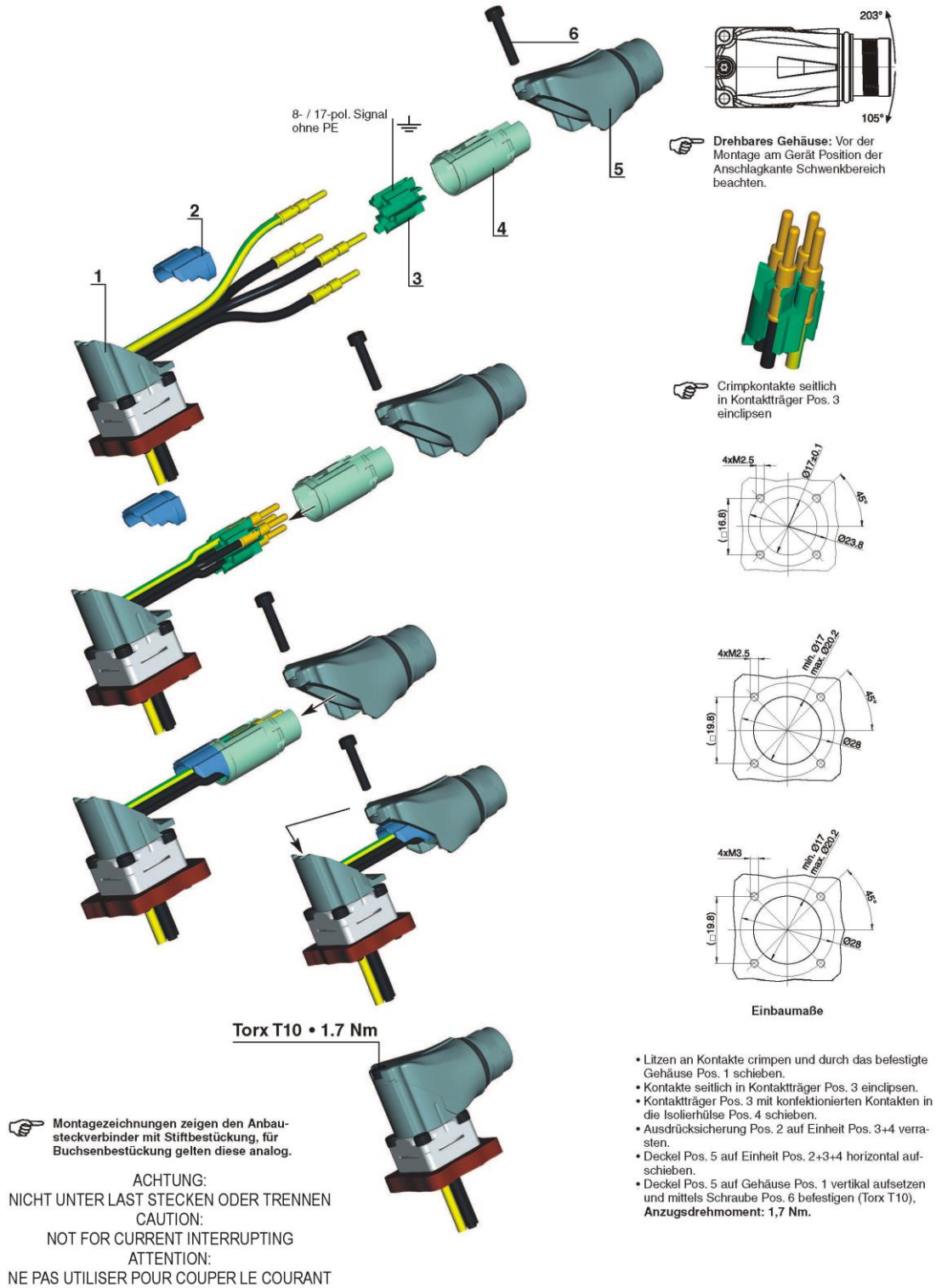


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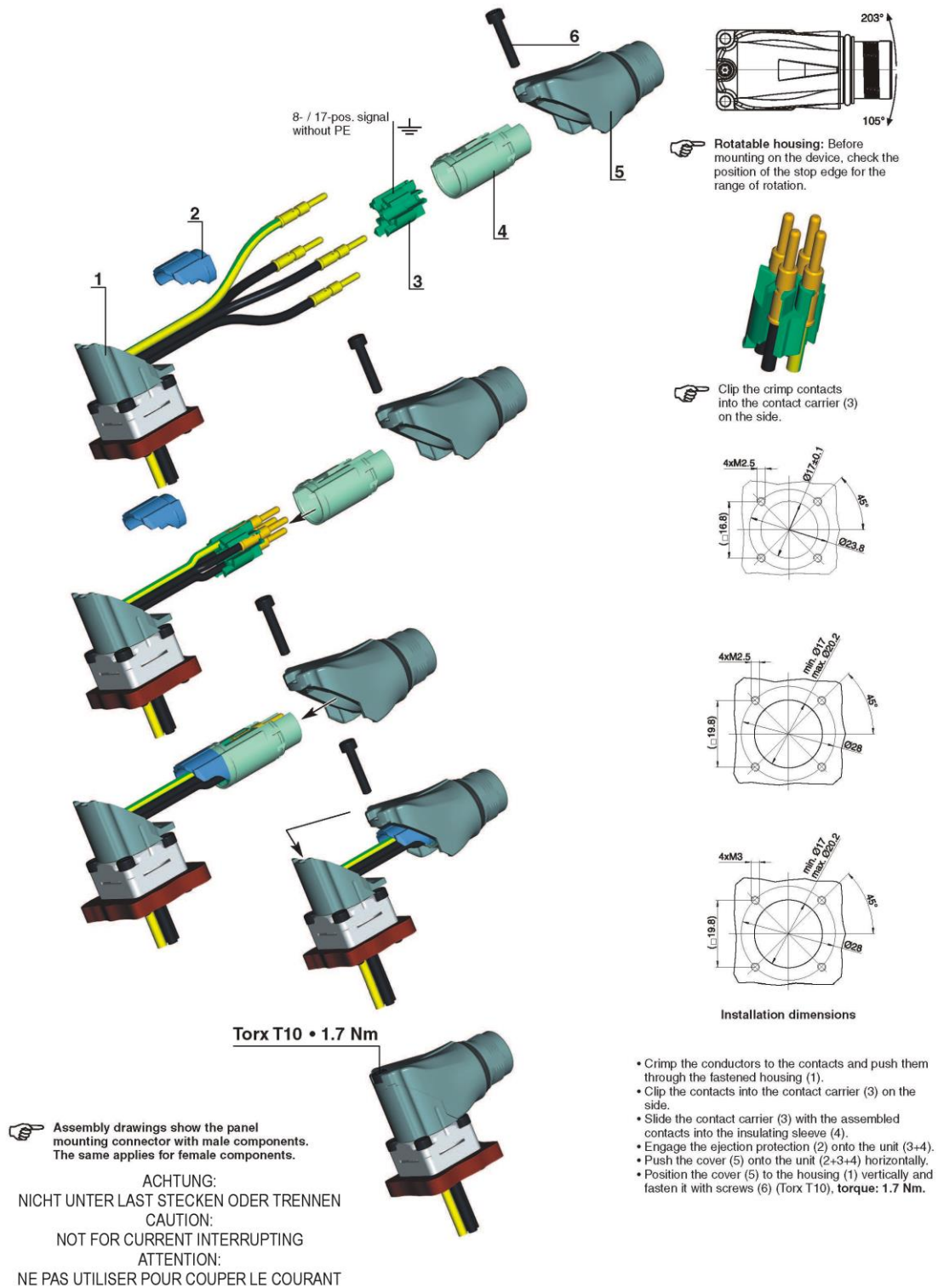
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- Crimp the conductors to the contacts and push them through the fastened housing (1).
- Clip the contacts into the contact carrier (3) on the side.
- Slide the contact carrier (3) with the assembled contacts into the insulating sleeve (4).
- Engage the ejection protection (2) onto the unit (3+4).
- Push the cover (5) onto the unit (2+3+4) horizontally.
- Position the cover (5) to the housing (1) vertically and fasten it with screws (6) (Torx T10), torque: 1.7 Nm.